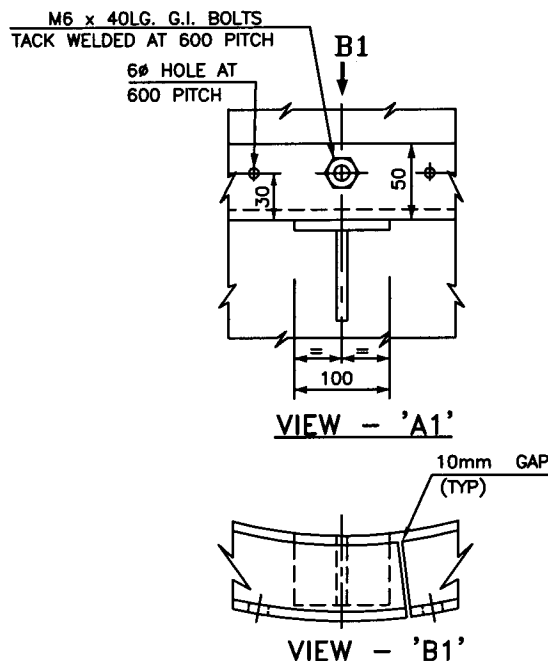
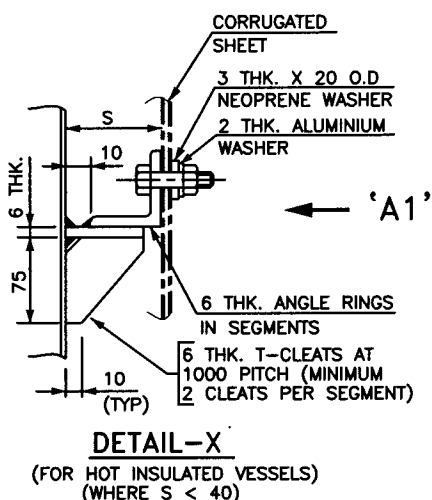
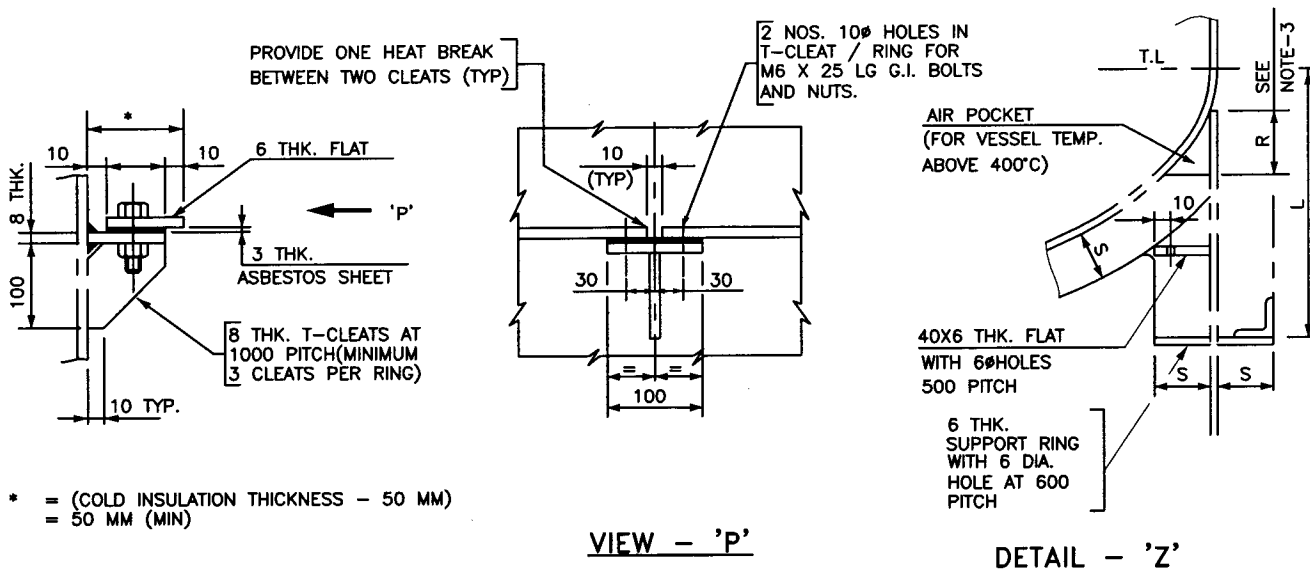




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NOTES

- ALL DIMENSIONS ARE IN mm.
- FOR MATERIAL SPECIFICATION REFER ENGINEERING DRAWING.
- 'R' SHALL BE EQUAL TO 175mm FOR VESSELS UPTO 3000mm DIAMETER AND 300mm FOR VESSELS ABOVE 3000mm DIAMETER.
- DETAILS, DIMENSIONS AND NOTES ON ENGINEERING DRAWING SHALL TAKE PRECEDENCE OVER THOSE SHOWN HEREIN.
- CLIPS SHALL CLEAR WELD SEAMS AND INSULATION RINGS SHALL BE SUITABLY NOTCHED INCASE OF INTERFERENCE WITH NOZZLES/ATTACHMENTS.
- ONLY T-CLEATS WITH ASBESTOS SHEET AND G.I. BOLTINGS, ANGLE RING ALONG WITH TACK WELDED BOLTS, INSULATION SUPPORT CLEATS WELDED TO EQUIPMENT, LOOSE RINGS & M12 NUTS SHALL BE SUPPLIED BY EQUIPMENT FABRICATOR.
- a) FOR COLD INSULATED VESSELS CLEATS ON DISHED ENDS ARE NOT REQUIRED.
b) FOR COLD INSULATED VESSELS CLEATS ON SHELL ARE TO BE PROVIDED IF COLD INSULATION THICKNESS IS MORE THAN 60mm.
- FOR UNINSULATED VESSELS SQUARE NUTS SHALL BE PROVIDED FOR ENTIRE HEIGHT OF SUPPORT (SKIRT, PIPE/ANGLE LEG).

5	31.08.2011	REAFFIRMED AND REISSUED AS STANDARD	POREL	RKT	AKM / SC	DM
4	12.10.2006	REAFFIRMED AND REISSUED AS STANDARD	POREL	RKG	AKM	VC
Rev. No.	Date	Purpose	Prepared by	Checked by	Stds. Committee Convenor	Stds. Bureau Chairman
Approved by						